

--ABSTRACT OF THE DISCLOSURE

~~The invention relates to~~ In a method for making hot strips, ~~made from a workable~~
lightweight construction steel is used which in particular can easily be deep-
drawn cold[[.]] and includes the main elements Si, Al and Mn, with high tensile
strength and good TRIP and/or TWIP characteristics. The mass % are as follows
for C 0.04 to \leq 1.0, Al 0.05 to $<$ 4.0, Si 0.05 to \leq 6.0; Mn 9.0 to \leq 30.0, the
remainder being iron with the common incidental steel elements. The melt is cast
in a horizontal strip casting unit, close to the final dimensions at calm flow and
without bending to form a pre-strip in the range between 6 and 15 mm, and
subsequently is fed for further processing.--